INDEX.

ARMOR.

Fairbairn's statical experiments, 354.
Punching and Racking effects on, 355, 360.
Cause of introduction and development, 359.
The true line of development, 362.
General points of study, 363.
The first armored war vessels, 366.
Dupuy de Lome's first design, 369.
The first European tests, 369.
Early coal-bunker protection, 369.
First suggestions of armor for war vessels, 385.
Review of the development, 383, 462, 506, 576.
The United States Ironclad Committee, 388.
The English Committee on Iron, 423.
Plate-upon-plate armor, 440.
Sandwich armor, 446.
Manufacture of, 543.
Comparative weights of armor, 576.

ARTILLERY.

Power of, 349.
Punching and Racking applied to, 356.
The true line of development, 362.
The first armor-guns, 368.
The Paixhans gun, 386.
Dahlgren's modification, 386.
The peculiarity in United States development, 386.
The first naval rifles, 416.
Rifle development in France, 417.
False steps in French development, 417.
Rifle development in England, 418.
False steps in English development, 419.
Rifle development in Prussia, 420.
Rifle development in Russia, 420.
Rifle development in the United States, 421.
False steps in American development, 422.
The first Whitworth rifle, 423.
Power of English rifles in 1861, 427.
The introduction of mammoth rifles, 447.
Superiority of Krupp's development, 449.

BACKING.

Attempts to reduce thickness of, 375, 427.
Attempts to do away with, 378.
Attempts to utilize rubber, 405.
Chalmers modification, 430.
Modification in the Bellerophon, 432.
Modification in the Lord Warden, 434.
Attempt to utilize chilled cast iron, 451.

BATTLES.

Kinburn, 366.
Monitor and Merrimac, 387.
Attacks on Fort McAllister, 395.
Attacks on the Charleston Forts, 396.
Weehawken and Atlanta, 400.
Tennessee at Mobile, 401.
Sinope, 416.
Alagoas and Paraguayan Forts, 437.
Huascar and Chilian ironclads, 438.

CHILLED CAST IRON.

Gruson's theory, 532.

Appearance of Fracture, 533.
First test of, 533.
Tests in Russia, 534.
Tests of Covering plates, 536, 538, 540.
Major Kuster's Reports, 537, 538.
Test of heavy port plates, 539.
Test of chill cracks, 540.
Formula for thickness of plates, 541.
The manufacture of, 559.
Attempts to utilize as backing, 451.
The first Palliser shot, 433.
Competitive tests of steel and chilled shot, 467, 480, 500.

COMPOUND.

The first test of, 464.
Cotchette's patent, 466.
Russ's patent, 466.
The first Mersey plates, 464.
Bessemer's proposition, 465.
Recommendations of Menelaus and Lefroy, 465.
First attempts of Cammel and Brown, 467.
Immediate cause of development, 470.
The first perfected plate, 471.
The Wilson system, 471, 484, 573.
The Nettle experiments, 472.
The Ellis system, 475, 490, 574.
Brown's and Cammel's plates, 475.
Effects of impact on face and back, 478.
Test of Inflexible's turret plate, 480.
The first 18-inch plate, 485.
The first Gavres tests, 485.
The Kummersdorf tests, 490.
The Ochta tests, 491.
The Spezia test, 498.
The Copenhagen inclined test, 521.
Review of development, 506–574.
Allowance in penetration formulas, 582.
Test of 10-inch inclined plate, 513.
Important plate tests, see Plates.

FASTENINGS.

The Warrior tongue and groove, 374.
Fairbairn's system, 378.
The Committee modification, 379.
The original armor-bolt, 380.
The French wood-screw, 381.
Palliser's modification, 381.
The Admiralty bolt, 382.
Wood-screws and through-bolts, 404.
Monitor Blunt bolts, 394.
Schneider's patent bolt, 452.
The Spezia Committee on Fastenings, 502, 503.
Importance of fastenings, 508.

FORMULAS.

General, for Energy, 350.
Fairbairn's, 577.
Noble's, 579.
English modified, 580.
Orde Browne's, 580.
Thumb Rule, 581.
Italian, 581.
Gavres, 581.
Krupp's, 581.
Gruson's for plates, 541.

INCLINED.

Steep, 509.
Experiment at Meppen, 513.
Development of the shield, 524.
Clarke's turret, 529.
Shield inclination, 515.
Deck inclination, 530.
Energy wasted by deflection, 362.
English rules, 513.
French rules, 513.
General rules, 514.
Rules for shield angles, 524.
12-inch wrought-iron plate, 513.
10-inch compound plate, 513.
Deck plates at Spezia, 517.
Deck plates at Eastney, 517.
The Copenhagen tests, 519.
The Thunderer's deck plates, 516.
The Redoubtable and Friedland deck plates, 516.
Effect of spherical projectiles, 510, 515.
Effect of Whitworth projectiles, 512.

Effect of ogival steel projectiles, 519.
Report of Committee on Iron, 511.
Noble's report, 512.
The first Shoeburyness tests, 510.
Colquhoun and Sandham's test, 515.
The Stevens Battery test, 515.

IRONCLADS.

Ajax, 526.
Alagoas, 437.
Atlanta, 359, 400, 510.
Bellerophon, 431, 435.
Lepanto, 498, 526.
Lord Warden, 433, 435, 462.
Lord Clyde, 433.
Merrimac, 368, 387, 510.
Meteor, 375.
Minotaur, 427, 429, 432, 435, 462.
Black Prince, 367.
Catskill, 359, 395, 397, 530.
Chinese, 490.
Congreve, 365, 366.
Conqueror, 490.
Collingwood, 494.
Couronne, 367.
Dandolo, 450, 463.
Defence, 367.
Devastation, 365, 366.
Dreadnought, 446.
Duilio, 450, 459, 462, 463.
Erebus, 375.
Flandre, 434, 462.
Friedland, 516.
Galena, 367, 389.
Glatton, 443, 446.
Gloire, 367, 372, 383, 433.
Hercules, 435, 462.
Huascar, 359, 367, 437.
Imperieuse, 527, 528.
Inflexible, 449, 462, 480.
Italia, 498, 526.
Invincible, 367.
Keokuk, 359, 397.
Monadnock, 397.
Monitor, 367, 368, 387, 393.
Montauk, 359, 395, 396.
Nahant, 359, 395, 396.
Nantucket, 359, 367, 368, 395, 396.
Naubuc, 524.
New Ironsides, 359, 390, 421, 510.
Normandie, 367.
Patapsco, 359, 395, 398.
Passaic, 359, 394, 395, 396, 437.
Polyphemus, 525.
Resistance, 367.
Requin, 486.
Rolf Krake, 367, 393.
Redoutable, 516.
Stevens Battery, 365, 385, 515.
Tennessee, 359, 510, 401.
Tonnante, 365, 366.
Tordenskjold, 482.
Terrible, 486, 488.
Thunderer, 516.
Vladimir Monomack, 494.
Warrior, 367, 373, 379, 382, 429, 431, 435, 462.
Weehawken, 359, 395, 396, 397, 401, 413.
Konig Wilhelm, 441.
Lave, 365, 366.
Lehigh, 359, 395, 398.
The first squadron, 366.
The first sea-going, 367.
The first proposition for, 385.
The first tests of plates for, 370.
The United States Committee on, 389.

METAL.

Percy's definition, 543.
Karsten's carbon estimate, 544.
Definitions of properties, 544.
Crystallization, 545.
Welding, 547.
Scale, Flux and Slag, 547.
Modes of existence of Carbon in Iron, 548.
Barba's theory of Tempering and Annealing, 550.
Effects of Tempering, 551.
Effects of Annealing, 553.
Laws of Stresses, 553.
Steel for different purposes, 554.

Partial Annealing, 555.
Manganese in Iron, 556.
Phosphorus in Iron, 556.
Sulphur in Iron, 557.
Silicon in Iron, 527.
Extraction of Iron from the Ore, 558.
Manufacture of Armor, 559.

PLATES.

The first tests of solid plates, 370.
The first regular test and report in England, 371.
The first perfected Compound, 471.
The competition of Whitworth, Brown, and Cammel, 472.
Modified Wilson plate, 484.
The first 18-inch Compound, 485.
12-inch inclined wrought iron, 513.
10-inch inclined Compound, 513.
Deck plates at Spezia, 517.
Deck plates at Eastney, 517.
Gruson's heavy port plate, 539.
Covering plate for Gruson turret, 536, 538, 540.
Chill-cracked plate, 540.
Manufacture of Rolled, 560,
French method of piling, 562.
Manufactured of Hammered, 563.
Methods of bending, 565.
The early tests for acceptance, 582.
Acceptance test of Gloire plates, 582.
Modifications of French tests, 582.
English acceptance tests, 583.
The last Spezia test rule, 583.
Early difficulties of Manufacture, 368.
Table of early Penetrations, 427.
Boiler plates, 353.
Laminated tests, 369, 379, 405.

SOLID WROUGHT IRON PLATE TESTS.

2½ inch, 433.
3½ inch, 482.
3¾ inch, 430.
4 inch, 371, 376, 423.
4¼ inch, 437.
4½ inch, 370, 375, 382, 402, 403, 404, 405, 423, 428, 434, 438.
4¾ inch, 372, 405.
5 inch, 378, 379.
5½ inch, 427.
6 inch, 408, 432, 434, 441.
7 inch, 440, 441, 468.
8 inch, 435, 441.
8¼ inch, 442.
9 inch, 435.
12 inch, 443, 444, 479.
15 inch, 409.
22 inch, 451.
Plate upon Plate, 406, 408, 440.
Sandwich Plates, 446, 447, 448, 449, 451.
Inclined Plates, 510, 511, 512, 513, 515, 516, 517, 522.

COMPOUND PLATE TESTS.

2½ inch, 464, 466.
4 inch, 497.
4½ inch, 466.
5 inch, 494.
7 inch, 467.
8 inch, 490.
9 inch, 471, 472, 475, 480, 484.
10½ inch, 490.
11 inch, 494, 495.
12 inch, 491.
18 inch, 485, 486.
19 inch, 498.
Inclined Plates, 521.

STEEL PLATE TESTS.

1½ inch, 483.
2 inch, 464.
2¼ inch, 484.
3½ inch, 482, 484.
4½ inch, 467.
9 inch, 472, 476.
12 inch, 491.
18 inch, 486, 488.
19 inch, 498.
22 inch, 451.
28 inch, 480.
Inclined Plates, 517, 518, 520.

PROJECTILES.

Definition of Energy, 349.
Divisions of Energy, 350.
Existing magnitude of Energy, 352.
Atmospheric resistance, 352.
Fracture and Deformation, 353.
Deflection, 362.
Fairbairn's statical experiments, 354.
Punching and Racking, 355.
Number of hits on Monitors, 359.
Striking energy of Krupp guns, 533.
Table of early penetrations, 427.
Cast iron in the Monitor fight, 388.
Effect of steel spherical shot, 405.
Effect of cast iron spherical shot, 405.
15 inch smoothbore *versus* 10 inch rifle, 407.
Limit of effectiveness of cast iron, 410.
The first Palliser chilled shot, 433.
Competitive test of steel and chilled, 467, 480.
Effect against face and back of Compound plate, 478.
Palliser's patent shot, 496.
Effect of spherical on inclined plates, 514, 515.
Whitworth's shot against inclined plates, 512.
Effect of mortar fire on deck armor, 531.

EFFECTS OF SPHERICAL PROJECTILES.

32 pound, 369, 370, 376.
68 pound, 370, 371, 372, 375, 376, 378, 383, 431, 435, 437, 464.
150 pound, 379, 382, 428, 431.
168 pound, 387, 402, 405, 515.
280 pound, 382.
400 pound, 404, 405, 406, 407, 408.

EFFECTS OF RIFLE PROJECTILES.

12 pound, 428, 433.
13 pound, 497.
16 pound, 482, 483.
68 pound, 423.
70 pound, 428, 512.
80 pound, 423.
110 pound, 431.
112 pound, 491.
115 pound, 435, 440, 467, 472, 475, 476, 494, 513, 519.
250 pound, 435, 436, 438, 441, 442, 479, 480, 484, 490, 495, 511, 516, 519.
290 pound, 517.
335 pound, 441.
350 pound, 449.
400 pound, 408, 445, 453.
475 pound, 517.
500 pound, 491.
535 pound, 453.
560 pound, 445.
600 pound, 443.
670 pound, 447.
759 pound, 486.
812 pound, 447, 485, 496.
1700 pound, 448.
2000 pound, 454, 480, 498.

REPORTS.

United States Ironclad Committee, 389.
Captain Turner on New Ironsides, 391.
Carpenter Bishop on New Ironsides, 392.
Surgeon Duval on New Ironsides, 392.
Admiral Dupont on behavior of Monitors, 395.
Captain Drayton on injuries to Passaic, 396.
Superintendent of Ironclads on Armor, 399.
Inspector of Ironclads on injuries, 397.
Lieut. Commander Simpson on Monitors, 413.
First of Committee on Iron, 423.
Second of Committee on Iron, 428.
Committee on Chalmers target, 431.
Committee on first chilled projectile, 433.
Committee on Hercules target, 436.
Italian Committee on Spezia test of 1876, 455.
Kendel on Armstrong experiment, 468.
Pecci on first Spezia test, 470.

Orde Brown on Steel, 477.
Italian Committee on Spezia test of 1882, 502.
Committee on Iron on inclined armor, 511.
Noble on inclined armor, 512.
French Committee on deck armor, 517.
Swedish Committee on shield plates, 523.
Major Kuster on Gruson turrets, 538, 539.
Fairbairn on form and material of shot, 578.
Noble on Racking, 358.
Discussion of Curved and Chord sections, 527.
Gruson's theory of Armor resistance, 532.

STEEL.

The Duilio's Armor, 459.
Distinction between steel proper and Armor steel, 463.
Early tests in France, 464.
Shortridge and Howell's metal, 463.
Early tests in Russia, 467.
Armstrong's experiment, 468.
Early steel and homogeneous metal, 463–566.
Orde Browne on steel for armor, 477
Nettle experiments, 472.
Tests of Whitworth plates, 472–476.
Tests of Tordenskjold plates, 482.
Reception tests of Tordenskjold plates, 483.
Spezia test of 1876, 455.
Schneider plates at Gavres, 486.
Tests of "Terrible" plates, 486.
Ochta test, 491.
Cammel steel plate, 476.
Review of development, 506.
Whitworth's plates for Polyphemus, 525.
Bessemer process, 567.
Siemens-Martin process, 568.
Basic process, 570.
Terre Noire process, 571.
Shield of Comus class, 526.
Allowance in formulas for penetration, 582.
Percy's definition, 543.
Karsten's estimate of Carbon, 544.
Barba's theory of Tempering and Annealing, 550.
Qualities for different purposes, 554.
Manganese, Phosphorus, Sulphur, Silicon, 557.
Deck plates at Spezia, 517.
Italian Committee on test of 1882, 502.
Deck plates of Redoutable, 516.
Copenhagen report on Schneider plates, 523.

TARGETS.

Coal Bunker, 369.
Warrior, 375–382.
Gloire, 374.
Erebus, 376.
Meteor, 376.
Fairbairn, 378.
Committee, 379.
Samuda, 379.
Scott Russell, 379.
Dahlgren, 403.
Nashua, 403.
Bermuda, 406.
Washington, 404, 406.
Minotaur, 427.
Chalmers, 430.
Bellerophon, 432.
Lord Warden, 434.
Flandre, 434.
Hercules, 435.
Tegel, 441, 444.
Sandwich, 446.
First Spezia, 451.
Ochta, 491.
Meppen, 513.
Washington, 515.
Stevens Battery, 515.
Thunderer's deck, 516.
Redoutable deck, 516.
Copenhagen, 518.
Glatton, 443.

Inflexible, 450.
Nettle, 472.
Tordenskjold, 482.
Requin and Terrible, 486.
Kummersdorf, 490.
Second Spezia, 498.
Committee, 511.
Plate upon Plate, 440.

TURRETS.

Armor of Passaic class, 394.
Injuries at Charleston, 396.
Pilot-house of Monadnock, 397.
Modified pilot-house roof, 410.
Simpson on turrets, 413.
Alagoas turret, 437.
Huascar's turret after action, 437.
Huascar's conning-tower after action, 438.
Glatton's turret after test, 443.
Turret-plate of Requin, 486.
Redoubt-plate of Italia, 498.
Turret-plate of Inflexible, 480.
Clark's turret, 529.
Gruson's turret, 532.
Test of first complete Gruson, 535.
Test of heavy Gruson, 538.
Priority of design of turreted vessels, 593.

WROUGHT IRON.

First report of Committee, 423.
Second report of Committee, 428.
Heavy plates at Spezia, 451.
Report of Committee on Spezia test, 455.
Development, 360, 383, 462.
Committee on inclined plates, 511.
Noble on inclined plates, 512.
Marrel plate for Tordenskjold, 522.
Thunderer's deck plates, 516.
Percy's definition, 543.
Qualities of, 544.
Crystallization, 545.
Welding, 547.
The manufacture of rolled plates, 560.
French piling, 562.
Hammered plates, 563.
Bending, 565.
Tests for acceptance, 582.
Formulas for penetration, 578.